



U.S. Department of Energy
**Energy Efficiency
and Renewable Energy**

Bringing you a prosperous future where energy
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FreedomCAR & Vehicle Technologies Program

Plug-In Hybrid Electric Vehicles

**Cascadia Transportation Technology
Conference
May 7, 2007
Redmond, WA**

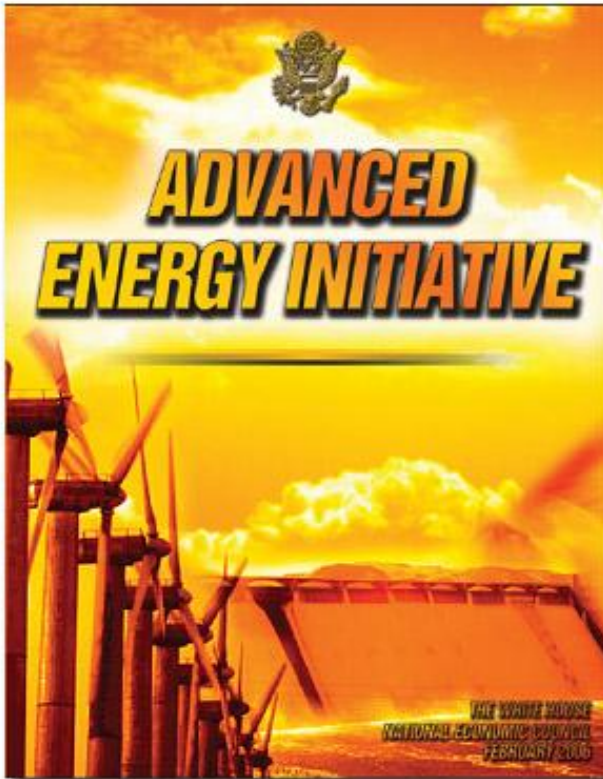


Rogelio Sullivan



Outline

- PHEV Background and goals
- Focus on the enabling research:
 - Energy storage
 - Power electronics and electric motors
 - Vehicle simulation and testing
- Summary and conclusions



“... plug-in hybrid-electric vehicle to have a 40-mile range operating solely on battery charge.”

“... electric vehicle for the majority of driving that takes place within 40 miles of home.”

“... fuel efficiency ... could exceed 80 or more miles per gallon ... in urban areas.”

“... charged at night, when electric utilities have spare generating capacity”

“Simply adding additional batteries is not practical ... ‘lithium-ion’ batteries ... can be adapted for vehicle use.”



- DOE preliminary goals for PHEVs
 - Near-term focus on adapted technology; equivalent electric range of 10-20 miles
 - Mid-term (3-5 years) development for PHEV-specific designs; equivalent electric range of 20+ miles or charge-depleting
 - Long-term (5-10 years) development projects will target components/capabilities to meet the 40+ miles equivalent electric range target.
- Key metric should be minimum fuel consumption; not all electric range.



- Set policy.
- Support pre-competitive R&D.
- Act as an impartial broker of PHEV information (testing, analysis, codes, standards, test procedures, etc.).
- Analyze PHEVs technically, economically, environmentally.
 - Assess the benefits of PHEVs versus alternatives.
 - Quantify the value proposition for automotive manufacturers, electric utilities, consumers and the nation.
- Promote PHEVs if warranted.
 - Technology demonstration.
 - Remove barriers.
 - Provide incentives.
 - Educate consumers.

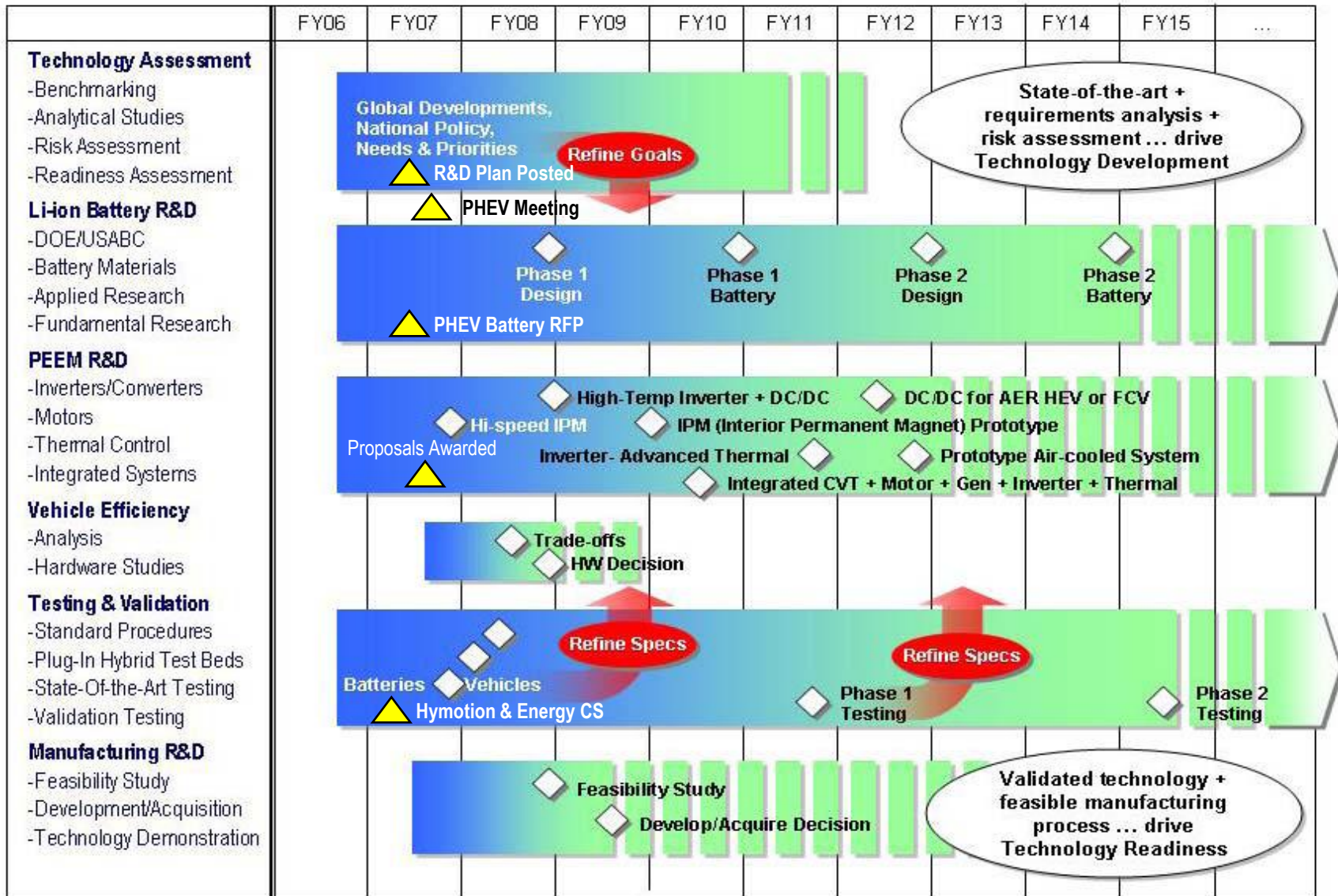




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PHEV R&D Schedule





- DOE and USABC issued a \$28 million solicitation for PHEV battery development on April 5th
 - Proposals are due May 31st
 - RFP includes initial PHEV battery requirements
 - Projects are expected to range from cell development activities to module design and testing, based on the maturity of the proposed technology
- Purpose: to identify developers having electro-chemical energy storage technologies which have the potential to meet the DOE/USABC near and long-term criteria for PHEV energy storage





- PHEV battery performance requirements are developed in collaboration with the USABC

PHEV Battery Characteristics at End of Life	Units	High Power/ Energy Ratio Battery	High Energy/ Power Ratio Battery
Reference Equivalent Electric Range	miles	10	40
Peak Pulse Discharge Power - 2 Sec / 10 Sec	kW	50 / 45	46 / 38
Peak Regen Pulse Power (10 sec)	kW	30	25
Available Energy for CD (Charge Depleting) Mode, 10kW Rate	kWh	3.4	11.6
Available Energy for CS (Charge Sustaining) Mode	kWh	0.5	0.3
CD Life / Discharge Throughput	Cycles/MWh	5,000 / 17	5,000 / 58
CS HEV Cycle Life, 50 Wh Profile	Cycles	300,000	300,000
Calendar Life, 35°C	year	15	15
Maximum System Weight	kg	60	120
Maximum System Volume	Liter	40	80
Maximum System Production Price @ 100k units/yr	\$	\$1,700	\$3,400



- Battery HIL Allows Hardware Characterization in a Virtual Vehicle Environment

Parameters:

Vehicle mass, drive cycle,
Architecture, Component
Power ratings, etc

Battery Parameters measured

Voltage

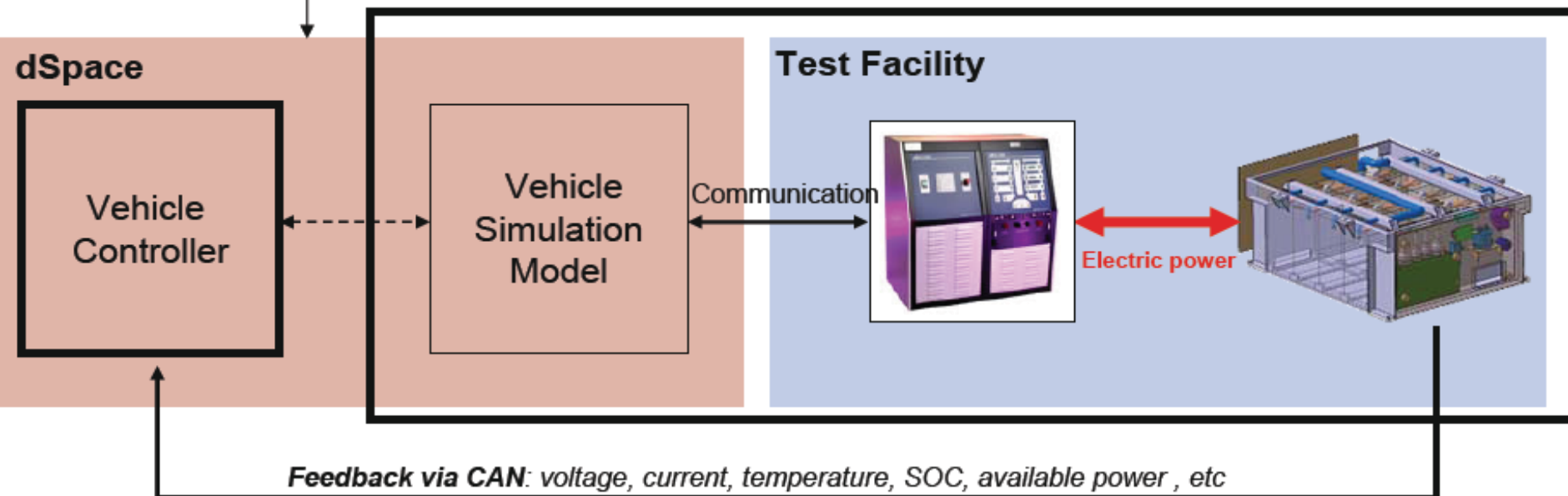
Temperature

State of Charge

Available battery power

Other vehicle data

PLANT

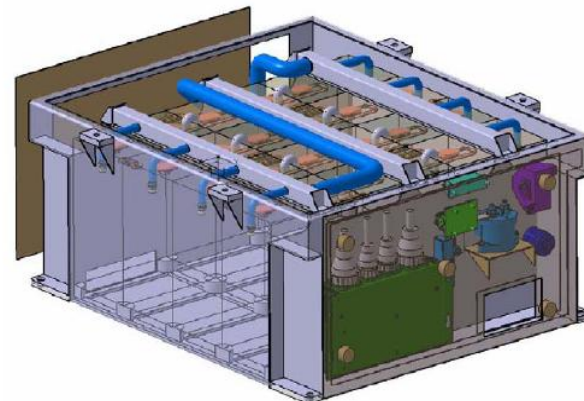




PHEV Technologies: Energy Storage HIL Testing

- Main Li-ion VL41M Specifications
 - 41Ah @ C/3
 - 72 cells (194.4 – 288 V)
 - 61 kW for 30 sec. at 50% SOC, 30 degrees C
 - 10 kWh total
 - Liquid-cooled
- The vehicle was run on consecutive Urban cycles to calculate its All-Electric Range (AER)

Virtual Vehicle Class/Mass	Midsize, 1633 kg/3600 Lb
Virtual Vehicle Configuration	Pre-transmission parallel
Real Battery used for HIL	41 Ah SAFT VL41M
Virtual Motor model	75 kW peak power
Engine Model	2.3 L Ford Duratec





- Main results from AER study for this particular vehicle

	Units	HIL
AER from 0.9 to 0.3 SOC	mi	24.79
Battery Ah Depleted	Ah	25
Battery Electrical Energy	kWh	6.29
Energy Consumption	Wh/mi	253.7

- Next steps:
 - Study the combined performance of high energy density batteries with ultra capacitors decoupled through fast-response power electronics
 - Actively control the HIL battery test stand cooling loop using a heat pump and temperature controller



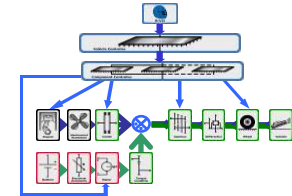
- Award winners announced April 23, 2007
 - High temperature (105°C), 3-phase inverters
 - Delphi Automotive Systems
 - Virginia Polytechnic Institute and State University
 - High-speed electric motor
 - General Electric Global Research
 - Combined traction motor and inverter
 - General Motors Corporation
 - Bi-directional DC/DC converter
 - U.S. Hybrid Corporation
- DOE will contribute \$19.2 million to these projects, with a total project budget of \$33.7 million including industry cost share
- Awards are currently being negotiated and work is anticipated to begin in Q3 of 2007



- Modeling and Simulation Studies
 - PHEV Control Strategies
 - PHEV Energy Storage and Power Electronics & Electric Machines Requirements
 - PHEV Cost Projections
- Integration and Validation
 - Li-Ion Battery Packs for PHEVs
- Laboratory and Field Evaluations
 - PHEV test procedures validated and second draft is out for review
 - Current PHEV conversion testing includes the EnergyCS and Hymotion Prius

Main Tools

PSAT



MATT



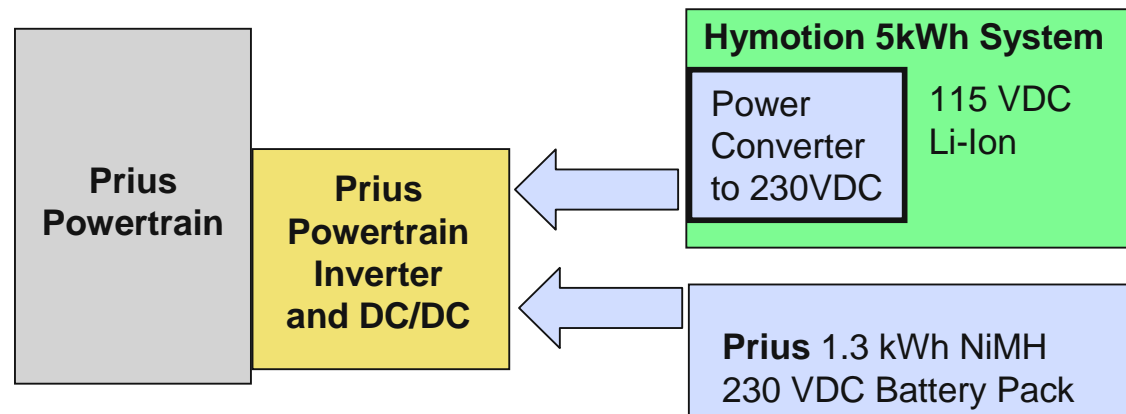
APRF





PHEV Technologies: PHEV Testing - Hymotion

- 5kWh Li-Ion battery and power converter in parallel with production Prius battery pack
- Charge depletion operation is enabled through CAN bus communication to Prius Hybrid ECU
 - use of the production “EV mode” button
 - And SOC signal manipulation
- Tests conducted on chassis dynamometer with fully instrumented Level II Prius
 - UDDS (cold and hot start)
 - HWY
 - US06
- On-board Charger
 - 110VAC
 - 15 Amps





Summary of Preliminary PHEV Test Results

- Measured *gasoline* economy ranges from 62 – 200 mpg over the UDDS (electrical energy consumption also varied greatly from 6 – 128 DC Wh/mi)
- Additional calibration is needed to reach acceptable tailpipe emissions levels
- Engine operating efficiency is reduced in charge depletion operation by not maintaining high engine load and by charging the battery during low vehicle loads





- DOE is conducting vehicle evaluations for NYSERDA for these conversion vehicles:
 - Prius: EnergyCS, Hymotion, Hybrids Plus
 - Escape: Hymotion and Electrovaya
 - Civic: Hymotion
- DOE is working with EnergyCS to collect onboard fleet data for their vehicles operating in California, Canada & Arizona
- Fleet data will be collected by DOE on at least two different PHEV models, 20 total PHEVs, introduced into New York State fleets
- DOE is collecting fleet data on AVTA operated vehicles, currently EnergyCS & Hymotion PHEV Priuses, & Renault Kangoo PHEV
- PHEV data from South Coast Air Quality District conversion vehicles will also be collected





- Office of Electricity topics of interest for PHEVs include:
 - PHEV charging efficiency and load profiles
 - Possible vehicle to grid (V2G) interactions
 - The impacts PHEVs have on electricity generation, transmission, and distribution
 - Potential for utilities to purchase, lease, or subsidize PHEV batteries – possibly at end of life
 - National and local environmental impacts
- Solar energy supporters are interested in PHEVs as a means of storing energy captured by photovoltaics
- PHEVs are also seen as a load to capture wind energy during otherwise low-load conditions



Vehicle Technologies Budget Information

	FY 2007 (\$ Millions)		
<u>FY 2008 Structure</u>	HEV	PHEV	Total
Energy Storage R&D	23.5	7.6 + 10	41.1
Adv. Power Electronics & Electric Machines	11.7	2.0	13.7
Vehicle & Systems Simulation & Testing (Light Duty Portion)	6.0	4.4 + 4	14.4
Total	41.2	14.0 + 14	69.2



- DOE is actively involved in critical aspects of PHEV research, development, testing, and analysis.
- Maximum fuel economy is the key metric rather than all electric range.
- There is an interest in future PHEV demonstration and deployment activities.
- Draft DOE PHEV R&D Plan published.
- June 13 PHEV Meeting in Washington, DC

